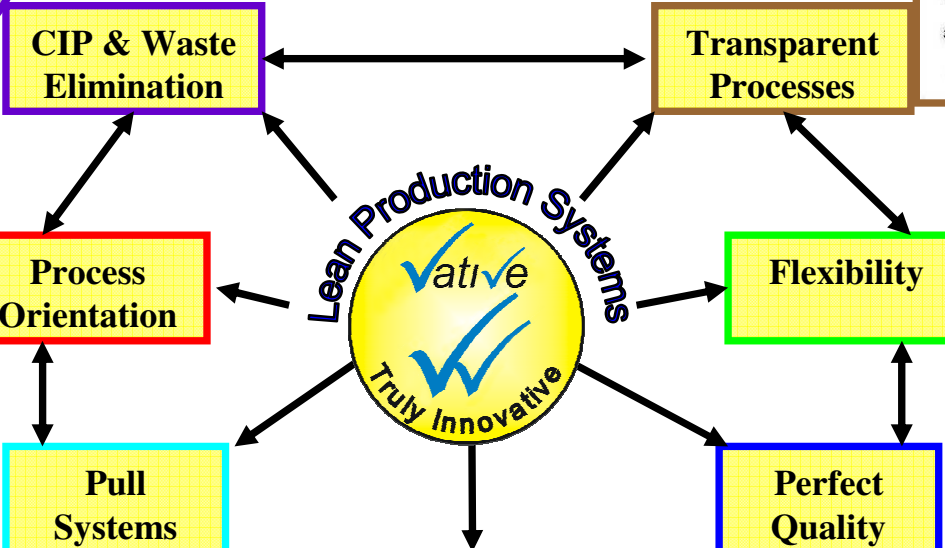
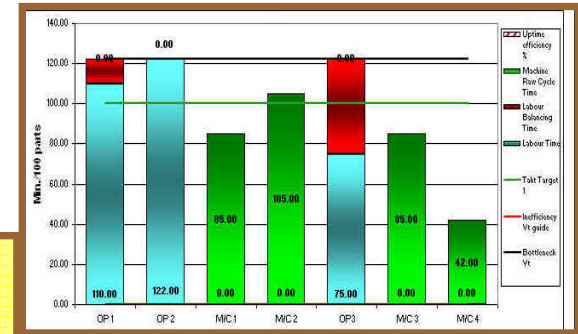
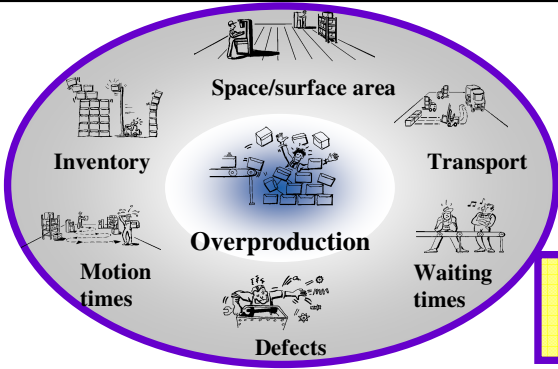
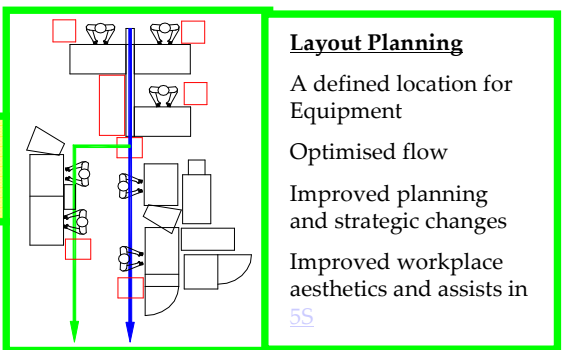
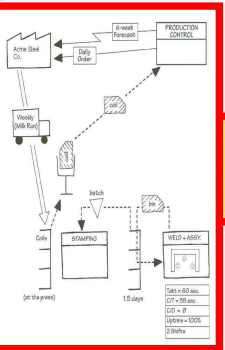


## Change

*Without it, at best we remain the same,  
with it, comes the opportunity to improve!!*



**Value Stream Mapping**  
Identifies improvements  
Links between the info & material flow  
Determines trigger points and Change Over targets  
Determines process pace makers



**Kanban & Pull Systems**  
Minimising Work In Progress (WIP)  
Adequate material for replenishments  
Reduce material handling effort  
Eliminates material shortages  
Improve Ergonomics



**Standardisation**



**Time Studies & Procedures**  
Assessment of capacity  
Determine labour costs  
Balance processes  
Predict future process  
Develop Standard Work



**Root Cause Analysis can solve:**  
Product Quality issues  
Stock fluctuations  
Process control issues  
Reoccurring equipment downtime  
Poor process utilisation



**Quick Change Over**  
Standardizes & optimizes method  
Reduces downtime & improves OEE  
Assists in batch size reductions  
Measures EPEI actual values

**5S Systems**  
Sort (Seiri)  
Set In Order (Seiton)  
Shine (Seiso)  
Standardise (Seiketsu)  
Sustain (Shitsuke)

